

Drilling for Small Propeller Hub Anchors

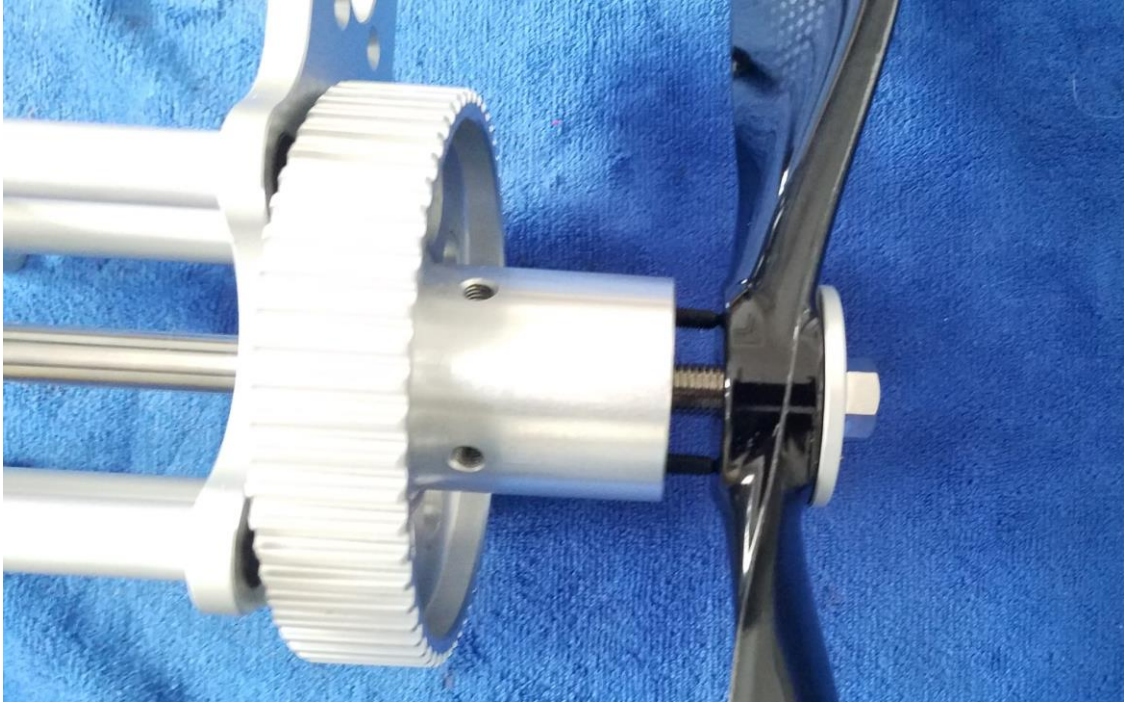
Use two of the included setscrews as hub anchors for props from 24" to 25.5".



Hand thread the setscrews into the M4 holes in the StinGR hub with the pointed ends exposed.



Add the prop washer to the M10 titanium bolt and thread it into the M10 hole in the StinGR hub.



Tighten the M10 bolt so that the prop hub on is forced onto the setscrew points tight enough to assure that a mark is made by the setscrew points on the propeller hub.



It doesn't take a lot of force to mark the carbon hub, but it will take a little more effort than on the beechwood electric props.



Use a small drill bit to start the hole so that the larger bit doesn't "walk" along the slick carbon finish.

Once the pilot holes are drilled, use a 3/16th inch or a 4.5mm or a 5mm drill bit to finish the hole. We only need a hole that is 5mm to 6mm deep.

You will also have to mark and drill the spinner backplate the same way.

For most people, a 24x12 or 24x13 prop will not need anchor studs, but they do make it easier to tighten the prop bolt onto the spinner backplate and StinGR hub.